

542

DART AEROSPACE LTD	Work Order:	24370
Description: Saddle Kit	Part Number:	K10003
	Qty:	S
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	05.09.29	5																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0119 D204-635-011 UK 40	RF	05-10-20	5																																																																																
3	ST	Pick: <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B23917</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle</td> <td>4 B24126 / 1 B23508</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle</td> <td>B24125</td> </tr> <tr> <td>1</td> <td>D2573</td> <td>Saddle</td> <td>3 B24126 / B23802 / B23509</td> </tr> <tr> <td>1</td> <td>D2574</td> <td>Saddle</td> <td>B24126</td> </tr> <tr> <td>1</td> <td>D2736-1</td> <td>Bracket</td> <td>B23688 B24064</td> </tr> <tr> <td>1</td> <td>D2736-3</td> <td>Bracket</td> <td>B23687</td> </tr> <tr> <td>-</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B20317 8mcy 1amcy B23924</td> </tr> <tr> <td>2</td> <td>D2876</td> <td>Spacer</td> <td>B22182</td> </tr> <tr> <td>2</td> <td>D2877</td> <td>Spacer</td> <td>B21019</td> </tr> <tr> <td>-</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B23761</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt</td> <td>M14067.11118279</td> </tr> <tr> <td>4</td> <td>AN4-46A</td> <td>Bolt</td> <td>M14067.11118279 X(1)</td> </tr> <tr> <td>8</td> <td>AN4-51A</td> <td>Bolt</td> <td>M18235</td> </tr> <tr> <td>8</td> <td>AN6-12A</td> <td>Bolt</td> <td>M16273</td> </tr> <tr> <td>32</td> <td>AN960JD416</td> <td>Washer</td> <td>M17546</td> </tr> <tr> <td>8</td> <td>AN960JD616</td> <td>Washer</td> <td>M17975</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>M16895</td> </tr> <tr> <td>29</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>M17492</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23917	1	D2571	Saddle	4 B24126 / 1 B23508	1	D2572	Saddle	B24125	1	D2573	Saddle	3 B24126 / B23802 / B23509	1	D2574	Saddle	B24126	1	D2736-1	Bracket	B23688 B24064	1	D2736-3	Bracket	B23687	-	D2747	Socket Head Set Screw	B20317 8mcy 1amcy B23924	2	D2876	Spacer	B22182	2	D2877	Spacer	B21019	-	D2968-041	Tow Ring	B23761	16	AN4-6A	Bolt	M14067.11118279	4	AN4-46A	Bolt	M14067.11118279 X(1)	8	AN4-51A	Bolt	M18235	8	AN6-12A	Bolt	M16273	32	AN960JD416	Washer	M17546	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M17492	RF	05/11/30	5
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4	QC4	Inspect 100% kit for completeness on the W/O	CD	05/11/30	5																																																																																
5	PK	Pack per PPP K10003	CD	05/11/30	5																																																																																
6	AC	Cost / part:	CD	05/11/30	5																																																																																
7	DC	Close W/O Inspection Level 21	CD	05/12/11	5																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	JL

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/12/01

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 28, 2005
03:40 pm

Work Order No	:	0024370	Department Code:			
Project Name	:	*K10003	Burden Flags	NNNNNNN		
Project For	:	WK542	WO Status	Open		
Work Order Type	:	Main	Invoice State	Not Invoiced		
Main WO Number	:		Invoice Date			
House Part Number	:	*K10003	Invoice Number			
Description	:	D205-634-011 Saddle Kit	Invoice Amount	0.00		
Manufactured	:	Yes				
Amount Req'd	:	5	Order Entry No			
Amount Done	:	0	OE Value	0.00		
Start Date	:	09-28-05	Est Mark Up	0.000%		
Est Finish Date	:	10-20-05	Actual Mark Up	0.000%		
Act Finish Date	:					
Drawings Reqd	:	No				
Ok for Approval	:					
Approval Rec'd	:			\$0 Posted to Finished Goods		
		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
Burden	:	0.00	0.00	0.00		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			
Labour Hrs/Amount Done	:	Estimated 0.00	Actual 0.00			
Profits/ (Loss)	:	0.00	0.00			

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
11:51 am

Work Order No : 0024370
 Project Name : *K10003
 Project For : WK542
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 5
 Amount Done : 0
 Start Date : 09-28-05
 Est Finish Date : 10-20-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	1.75	100.00		
Production Cost :	0.00	27.25	100.00	0.00	27.25
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	27.25	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	27.25			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	(-27.25)

Date: Tuesday, 15/11/2005 8:48:00 AM
 User: Alba Panzuto

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SADDLE KIT		
Job Number	: 24370			Part Number	: K10003		
Estimate Number	: 10532			Drawing Number	: K10003 REV B		
P.O. Number	:			Project Number	:		
This Issue	: 15/11/2005	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 20/12/2005 Qty: 5 Um: Each		
Previous Run	: 24525						
Written By	:						
Checked & Approved By	:						
Comment	: Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
2.0	D2171	Clamp
3.0	D2182B	Neoprene Cushion-.750 bl
4.0	D2274	Radius Block
5.0	D23623	Step Support Bracket
6.0	D2856400	Abrasion Strip
7.0	AN337A	Bolt
8.0	AN420A	Bolt
9.0	AN422A	Bolt
10.0	AN960JD10	Washer
11.0	AN960JD416	Washer
12.0	MS21042L3	Nut
13.0	MS21042L4	Nut
14.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT KITS 100% FOR COMPLETENESS		

15.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Identify and Stock		
Location: _____		

Date: Tuesday, 15/11/2005 8:48:01 AM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24370

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

